

Minsorb® Dx, the non-flammable solution to remove gaseous organic pollutants

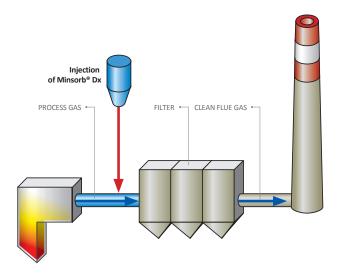




# Strict standards, specific needs

Compliance with the very low emission limit values (ELV) for PCDD<sup>(1)</sup>, PCDF<sup>(2)</sup>, PCB<sup>(3)</sup> and PAH<sup>(4)</sup>

- achieving high performances at low costs
- reducing odours emission



Ideal complement of Sorbacal®, Minsorb® offers you an extended solution to your flue gas cleaning systems.

Minsorb® and Sorbacal® are the exclusive Lhoist patented mineral-based and calcium-based reagents, respectively.

<sup>(1)</sup> Polychlorinated dibenzo-dioxins

<sup>(2)</sup> Polychlorinated dibenzo-furans

<sup>(3)</sup> Polychlorinated biphenyls

<sup>(4)</sup> Polycyclic aromatic hydrocarbons



# Minsorb® Dx, reliable, non-flammable and sustainable

### THE ADDED VALUE

#### **COMPLIANCE & RELIABILITY**

- Full compliance with regulations
- High performance up to 250°C and more
- No more stoppage due to punctual increase of temperature in the filter

#### **SAFETY**

- No risk of ignition
- No ATEX equipments required

#### **COST-EFFECTIVENESS**

- Operational costs reduced
- Compatible with standard dry sorbent injection (DSI) equipments, as pure or blended material
- Concrete friendly residues

#### **EASE OF USE**

- Neutral, non-irritating, non-corrosive and non-toxic
- Clean & beige powder
- Improved working conditions

## More than a reagent: the Lhoist offer

Based on trust and confidentiality, we provide you with tailored solutions. Our flue gas treatment services include know-how, test equipment, Mobile Measurement Units, CFD modeling and laboratory analyses.



EXPERTISE to provide reliable and effective solutions



REAGENTS to meet your specific needs



SERVICES to assist you in using reagents efficiently



### Performance

STEEL INDUSTRY EXAMPLE		
Flow rate	1 300 000 Nm³/h	
Type of filter	Combination of electrostatic precipitators and baghouse filters	
Temperature	145°C	
Minsorb <sup>®</sup> Dx consumption	150 kg/h ≈ 115 mg/Nm³ *	
Performance	Continuous compliance with the emission limit value	

<sup>\*</sup> Performance depends on the type of filter, gas conditions and the dispersion of the product. Injection rates range from 50 to 500 ng/Nm³.

### Product range

If acid pollutants (SO<sub>X</sub>, HCl, HF) are to be treated, Minsorb® can be delivered as a blend with Sorbacal® products at any percentage depending on the abatement level of each pollutant and the operating conditions.

REAGENT	REMOVED POLLUTANTS	CONDITIONING
Minsorb <sup>®</sup> Dx	Dioxins/furans, PAH, PCB, odours	Bulk or big bags
Blend: Sorbacal® Dx SPS Sorbacal® Dx SP Sorbacal® Dx H	Dioxins/furans, PAH, PCB, odours and $SO_2$ , $SO_3$ , HCl, HF	Bulk or big bags

# Lhoist, your global partner for flue gas treatment

Lhoist is a multi-national company, expert in lime, dolime and mineral products. The diversity of our product range and our industrial facilities around the world allow the Group to be a key partner in multiple industries and business sectors.

